



Technical data sheet

Instant adhesive

MD GLUE 405

06/10/2016

high viscous

NSF Registration No. 150267 Category Code: P1

Base	Ethyl Cyanacrylate
Color	transparent
Viscosity 20°C	2.500-3.000 mPas
Density	1,08 g/cm ³
Flashpoint	85°C
Setting time aluminium	30-50 sec.
Setting time rubber	20-40 sec.
Final hardening	24 hours
Max. gap filling	0,15 mm
Temperature resistance	-50°C to +135 °C
Thermal conductivity ASTM C 177	0,1
Tensile shear strength DIN 53283	24 N/mm ²
Shelf life at bei 5°C bis 8°C	12 Mt.

The values are average values. They serve merely for your information, but assume no warranty.

REACH registriert

Not included in this product:

Amines, benzene, benzoyl, biocides, bisphenol, DEHP, peanut oil, halogen, latex, Nanoparticles, persistent, perfluorierte surfactants, PFOA, PFOX, phthalates, silicone

Description to use:

The parts to be bonded must be clean, oil- and greasefree. Give MD GLUE thinly on one side and pressing parts together. To accelerate the curing, you can use MD Activator No.9. To accelerate the curing of materials such as PP, PE, Teflon or silicone you can use our MD Primer 7.

Bergheimer Str. 15 | D-53909 Zülrich | Tel. 02252/94150 | info@marston-domsel.de
www.marston-domsel.de

The information in this product has been compiled to the best of our knowledge and is intended purely for information purposes. No claims can be inferred therefrom. Before use, thorough experiments should be carried out. Our brochure represents a basis. Responsibility for possible measures to protect property and persons lies with the user. Safety data sheets on the required standard are available for all products on request.



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Material combinations	MD GLUE 405 Instant adhesive
material	
metal	++
plastic*	++
rubber	+
EPDM-Elastomeric	+
wood	++
glas/ceramic	++
leather	+
comment	up to 135 degrees, extreme strength
+ suitable ++ ideal	
Storage	cool, dry, dark, optimum temperature 6°C to 8°C
RoHS conform	
Packing units	Item number
12 bottles à 20 g	MGL.405.F20
12 bottles à 100 g	MGL.405.F100
1 bottle à 500 g	MGL.405.F500
Other packaging on request	

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